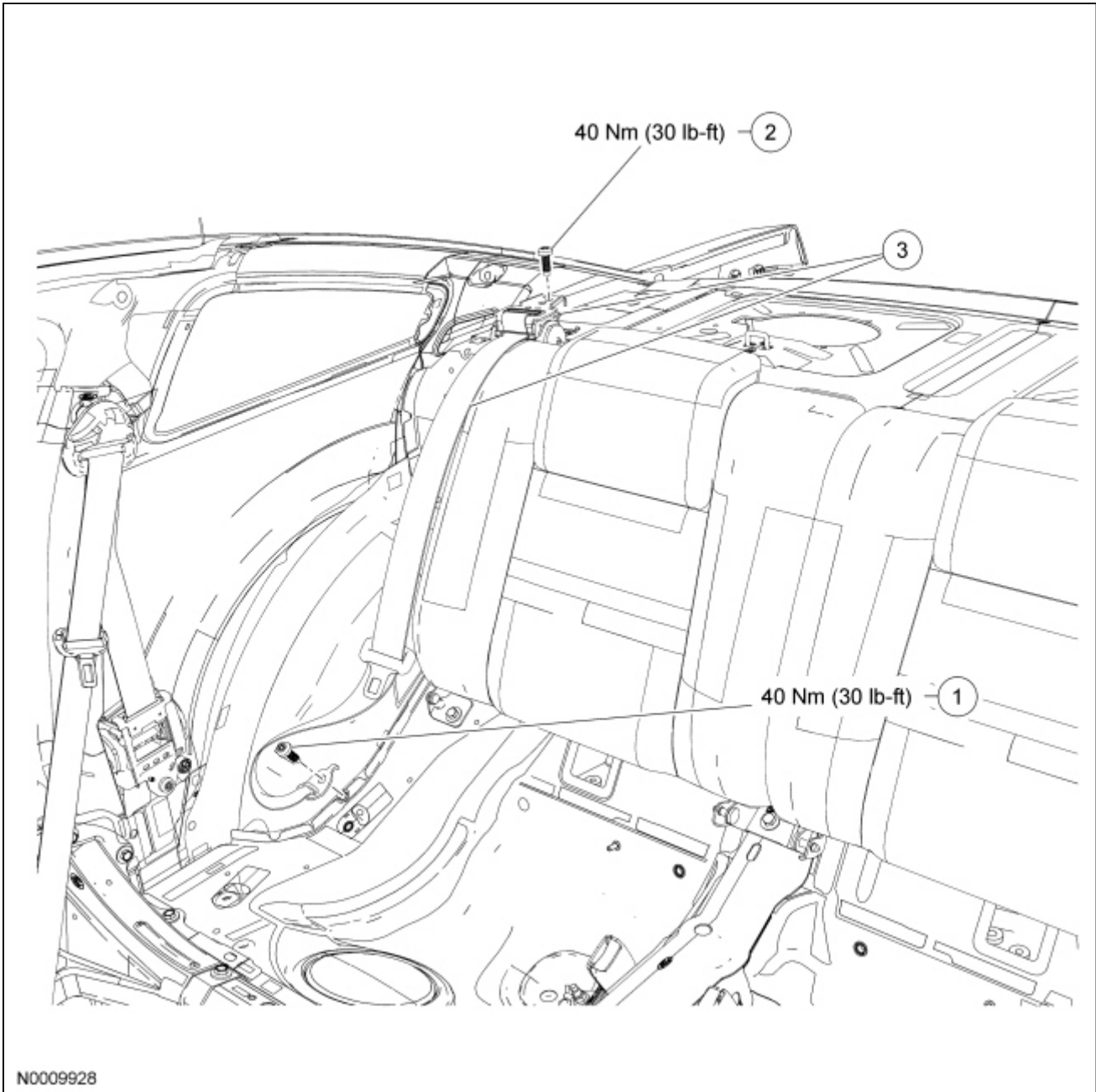


Safety Belt Retractor — Rear

Safety Belt Retractor — Coupe

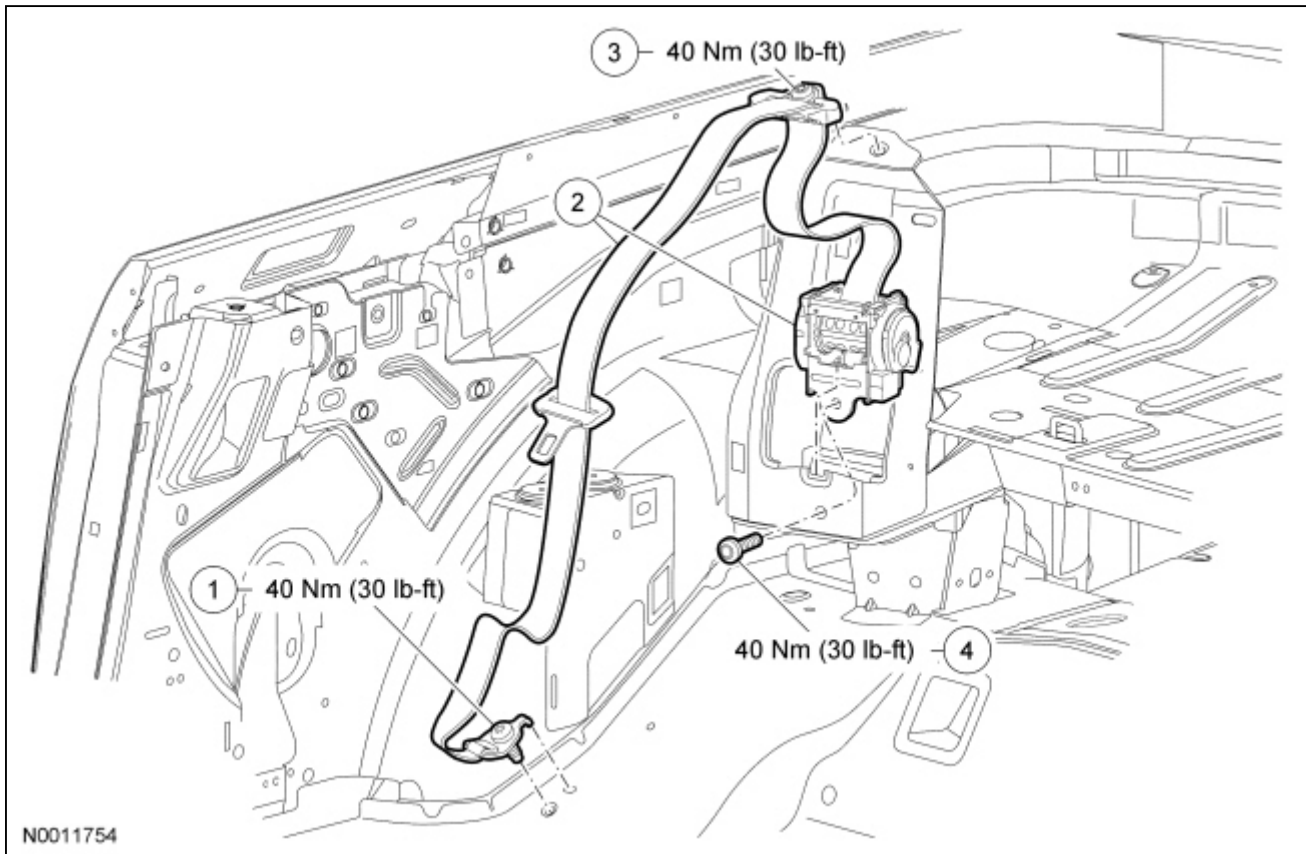
NOTE: RH shown, LH similar.



Item	Part Number	Description
1	—	Safety belt anchor bolt (part of 611B68 RH/ 611B69 LH)
2	—	Safety belt retractor bolt (part of 611B68 RH/ 611B69 LH)
3	611B68 RH/ 611B69 LH	Safety belt retractor

Safety Belt Retractor — Convertible

NOTE: RH shown, LH similar.



Item	Part Number	Description
1	—	Safety belt anchor bolt (part of 611B68 RH/ 611B69 LH)
2	611B68 RH/ 611B69 LH	Safety belt retractor
3	—	D-ring bolt (part of 611B68 RH/ 611B69 LH)
4	—	Safety belt retractor bolt (part of 611B68 RH/ 611B69 LH)

Removal and Installation



WARNING: After any crash, all of the following safety belt assemblies and attaching hardware must be inspected by an authorized dealer to verify correct function:

- Retractors
- Buckles
- Belt tension sensor (BTS) (if equipped)
- Front safety belt buckle support assemblies (slide bar) (if equipped)
- Safety belt shoulder belt height adjusters (if equipped)
- Child safety seat tether bracket assemblies
- Automatic locking retractor (ALR) feature for child safety seats (passenger seating positions only)

If any safety belt assembly is damaged, does not operate correctly or does not pass all of the Functional Tests in the Diagnosis and Testing portion of this section, a new safety belt assembly must be installed. If any safety belt assembly attaching areas are damaged or distorted, the sheet metal must be restored to its original structural integrity and new safety belt assembly and attaching hardware must be installed. Failure to install new safety belt assemblies and attaching hardware may increase the risk of serious personal injury or death in a crash.

After any crash that results in deployment of the driver and/or front outboard passenger safety belt pretensioners, new driver and/or front outboard passenger safety belt systems (including retractors, buckles and height adjusters) must be installed. Failure to install new safety belt systems increases the risk of serious personal injury or death in a crash.

All vehicles

1. Remove the rear seat cushion. For additional information, refer to [Section 501-10](#).
2. Remove the safety belt anchor bolt.
 - To install, tighten to 40 Nm (30 lb-ft).

Coupe

3. Remove the parcel shelf. For additional information, refer to [Section 501-05](#).

Convertible

4. Remove the rear seat backrest. For additional information, refer to [Section 501-10](#).
5. **NOTE:** If the D-ring cover is damaged or does not remain attached, install a new D-ring cover.

Open the D-ring cover and remove the D-ring bolt.

- To install, tighten to 40 Nm (30 lb-ft).

All vehicles

6. Remove the bolt and safety belt retractor.
 - To install, tighten to 40 Nm (30 lb-ft).
7. **NOTICE:** The shipping clip on a new retractor must remain attached prior to the installation of the retractor into the vehicle. To prevent component failure, the clip must be removed after the retractor is installed.

NOTE: Before installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

To install, reverse the removal procedure.

8. Check the active restraint system for correct operation. For additional information, refer to the appropriate Functional Test procedure in [Safety Belt System](#) in this section.
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